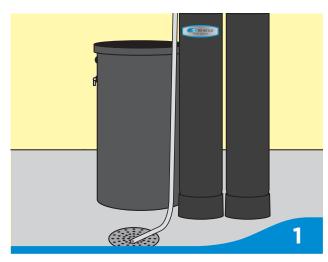


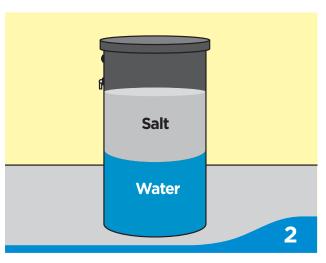
## Water Softener Technical Operating Guide

**Brine Drum** 

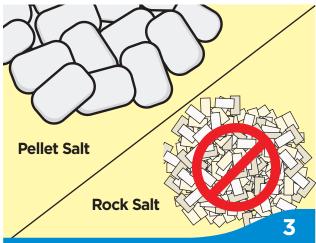
## **Drain Line**



Make sure drain line is not kinked or blocked and terminates to open drain with 2" air gap.

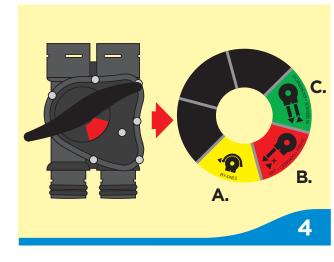


Salt level in brine drum should be above water level. If out of salt, each resin tank must regenerate twice (after replenishing salt) to restore full softening capacity.



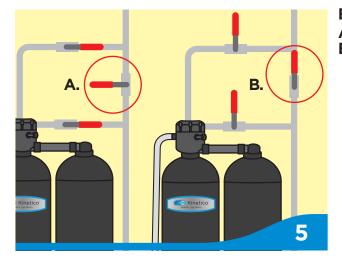


## **Bypass**



**Bypass Option 1** A. In Bypass — water will flow but will not be softened. **B.** OFF — no water

will flow through the system. C. In service.



**Bypass Option 2** A. In Service **B.** In Bypass





Use pellet salt only. Other types of salt contain impurities that can damage the equipment and cause salt bridging.

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